

Style Name: Roland Fleece
Style Number: 27001S25J1

TECHNICAL PACKAGE

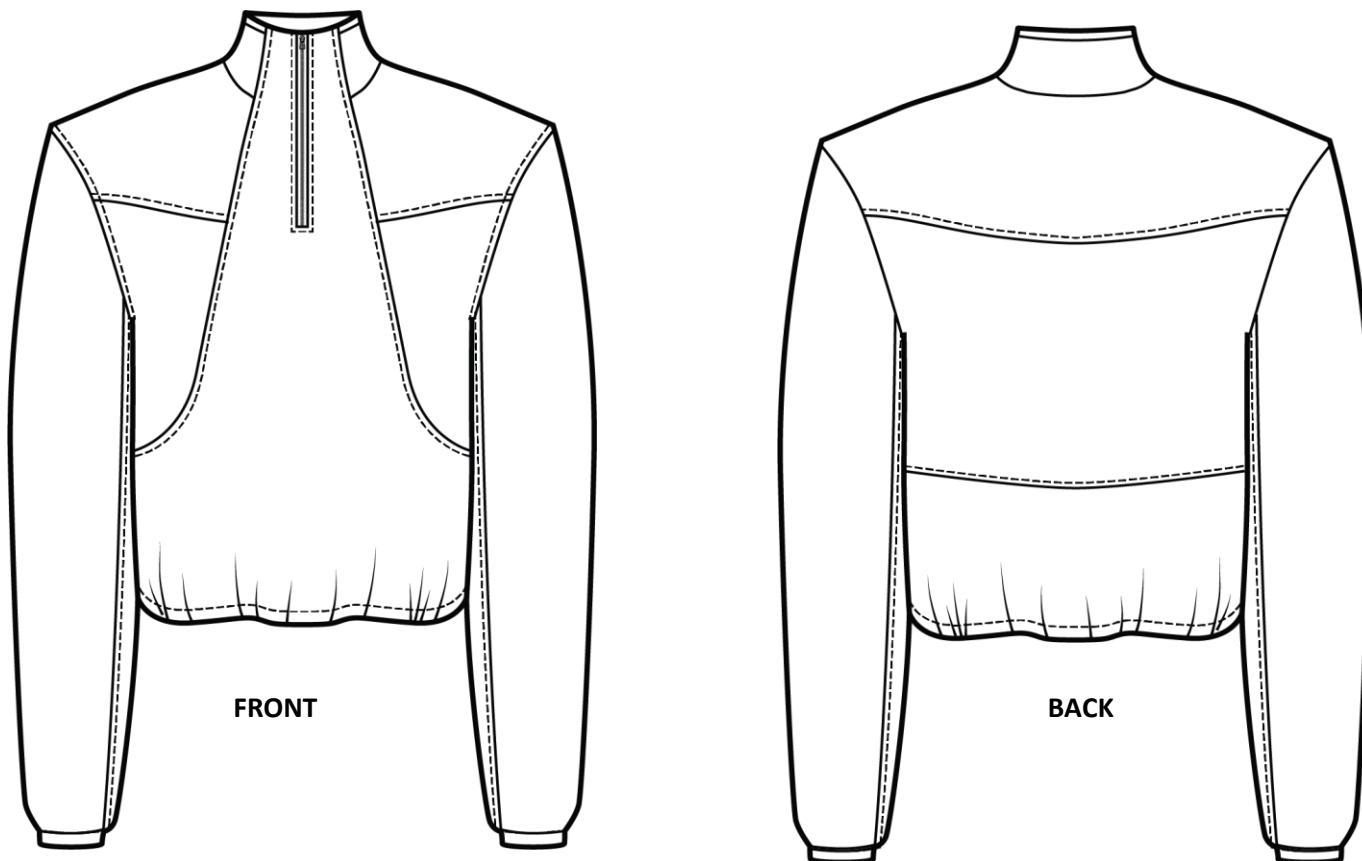
Size Range: XS-XL
Sample Size: M

Generated by: Ryan Moll

DESCRIPTION

Unisex fleece pullover with quarter zip, side seam pockets, elastic waistband, and gussetted underarms with invisible zipper vents.

SKETCH - NOT TO SCALE



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BILL OF MATERIALS

FABRIC SWATCHES

	SHELL A	SHELL B	LINING

FABRIC

Category	Type	Content	Width	Yardage	Units	Color
Shell A	Knit Fleece	100% Polyester	72"	0.72	1	Light Olive
Shell B	Knit Fleece	100% Polyester	60"	0.69	1	Bamboo
Lining	Performance Knit	98% Nylon 2% Spandex	58"	0.69	1	Brown

FINDINGS

Item	Description	Size	Length	Location	Quantity	Color	Total
Elastic	Flat Woven Elastic	1"	32"	WST	1	White	0.89
Zipper	YKK Vislon	#5	6"	CF NK	1	Brown	1
Binding	Single Fold Elastic Knit	1"	18"	Collar	1	Brown	0.5
	Single Fold Elastic Knit	1"	9"	Cuffs	2	Brown	0.5
Label	Brand	1.5" x 2"		CB NK	1	White	1
Label	Country of Origin	3" x 0.75"		CB NK	1	White	1
Threads	Serger	Tex 27		All OVLK	4 Spools	Brown	4 Spools
	Lockstitch	Tex 24		All SN	1 Spools	Brown	1 Spool
Zipper	Invisible	#2	7"	Underarm	2	Tan	2.00
Heat Shrink		3/8"	7/8"	Zipper Pull	1	Grey	7/8"

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PATTERN PARTS LIST

Piece #	Description	Fabric	Cut #	
1	Front Top	Shell A	2	
2	Front Mid	Shell A	2	
3	Back Top	Shell A	1	
4	Back Mid	Shell A	1	
5	Upper Sleeve	Shell A	2	
6	Front Collar	Shell A	2	
7	Back Collar	Shell A	1	
				Sub-Total Shell A 11
8	Front	Shell B	1	
9	Back Bottom	Shell B	1	
10	Under Sleeve	Shell B	2	
11	Under Sleeve Gusset Front	Shell B	2	
12	Under Sleeve Gusset Back	Shell B	2	
				Sub-Total Shell B 8
13	Front Lining	Lining	1	
14	Under Sleeve Gusset Front Lining	Lining	2	
15	Under Sleeve Gusset Back Lining	Lining	2	
				Sub-Total Lining 5
				Total Pieces 24

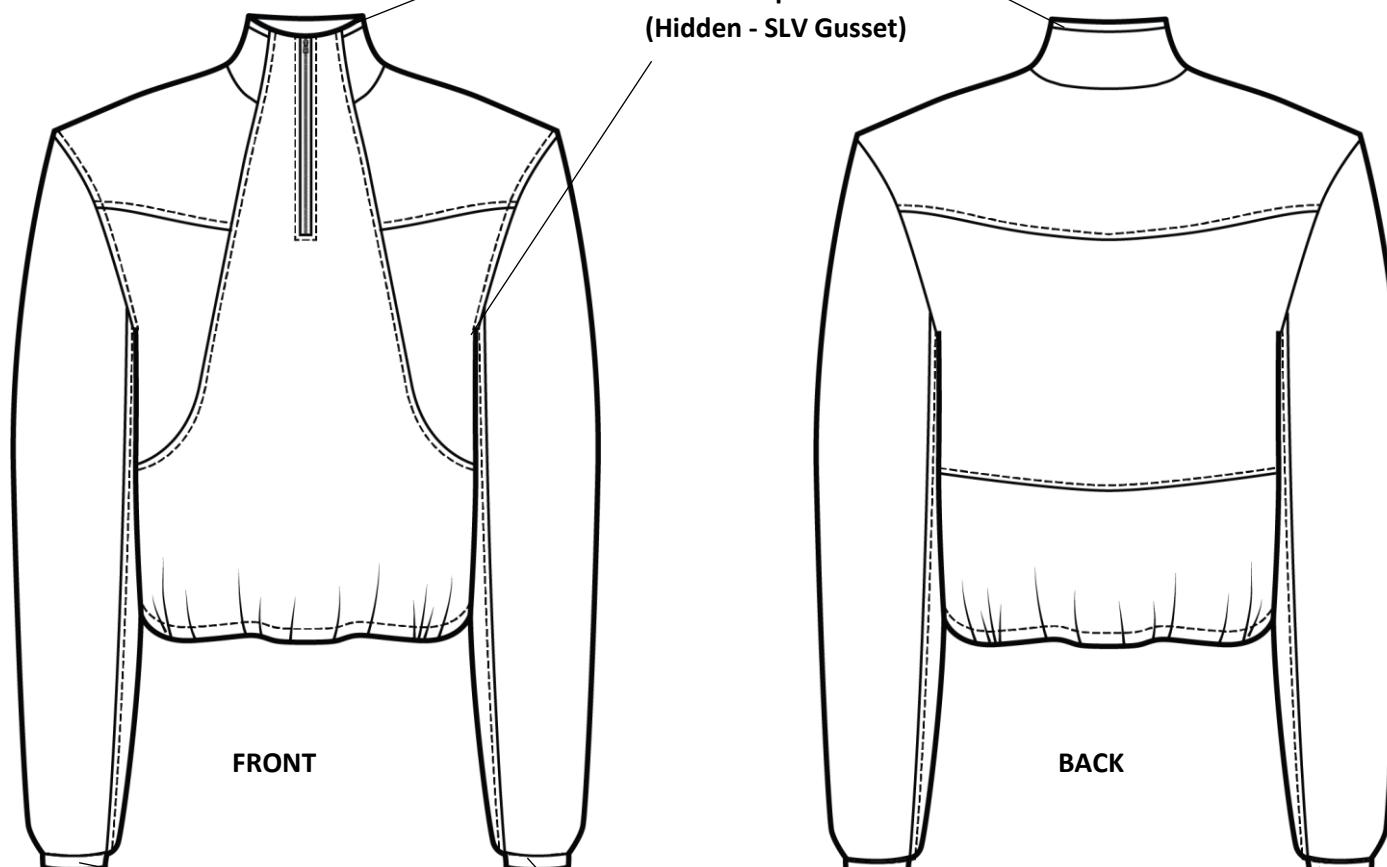
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FRONT SKETCH TO 1/8" SCALE - STITCH CALL OUTS AND DETAIL SKETCHES



1/4" TS Throughout

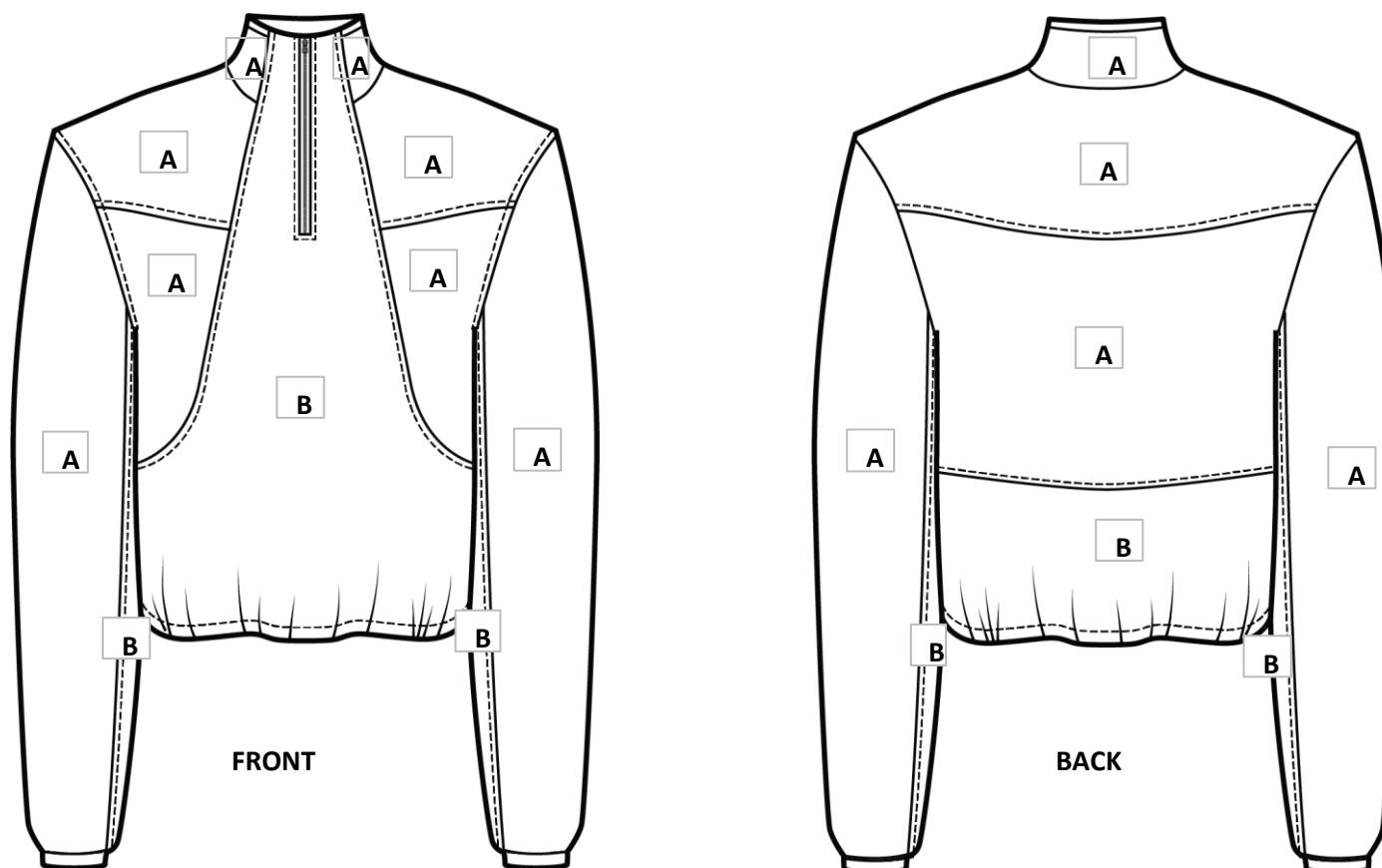
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MEASUREMENTS (in inches)

MEASUREMENT POINTS

SPECIAL INSTRUCTIONS

Invisible zippers close towards the body

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SEAM ALLOWANCES

3/8"	Throughout Unless Noted
2"	Hem

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SEQUENCE OF CONSTRUCTION

SHELL

- 1 Join FRT top to FRT mid & TS
- 2 Join BK top to BK mid & TS
- 3 Join SHLDRs & TS
- 4 Join upper SS & TS
- 5 Set zip @ CF NK & TS @ 1/4"
- 6 Set FRT lining to inside of zip
- 7 Join FRT lining to lower BK
- 8 Set SS PKTS & TS
- 9 Join two assemblies along FRT/lower BK seam & TS
- 10 Set INV zip in underarm gusset & line
- 11 Join underarm gusset to under SLV & TS
- 12 Join upper SLV to under SLV & TS
- 13 Join SLVs to body
- 14 Bind NK & Cuffs
- 15 Finish hem w/ 1" twice turned elastic hem

NOTE: *SNL at 8 stitches per inch used throughout unless otherwise specified*
All OVLK 4 thrd unless otherwise specified
TS with 1/4" unless otherwise specified