

TECHNICAL PACKAGE

Style Name: Roland Pants

Size Range: 28-38

Style Number: 27001S25P1

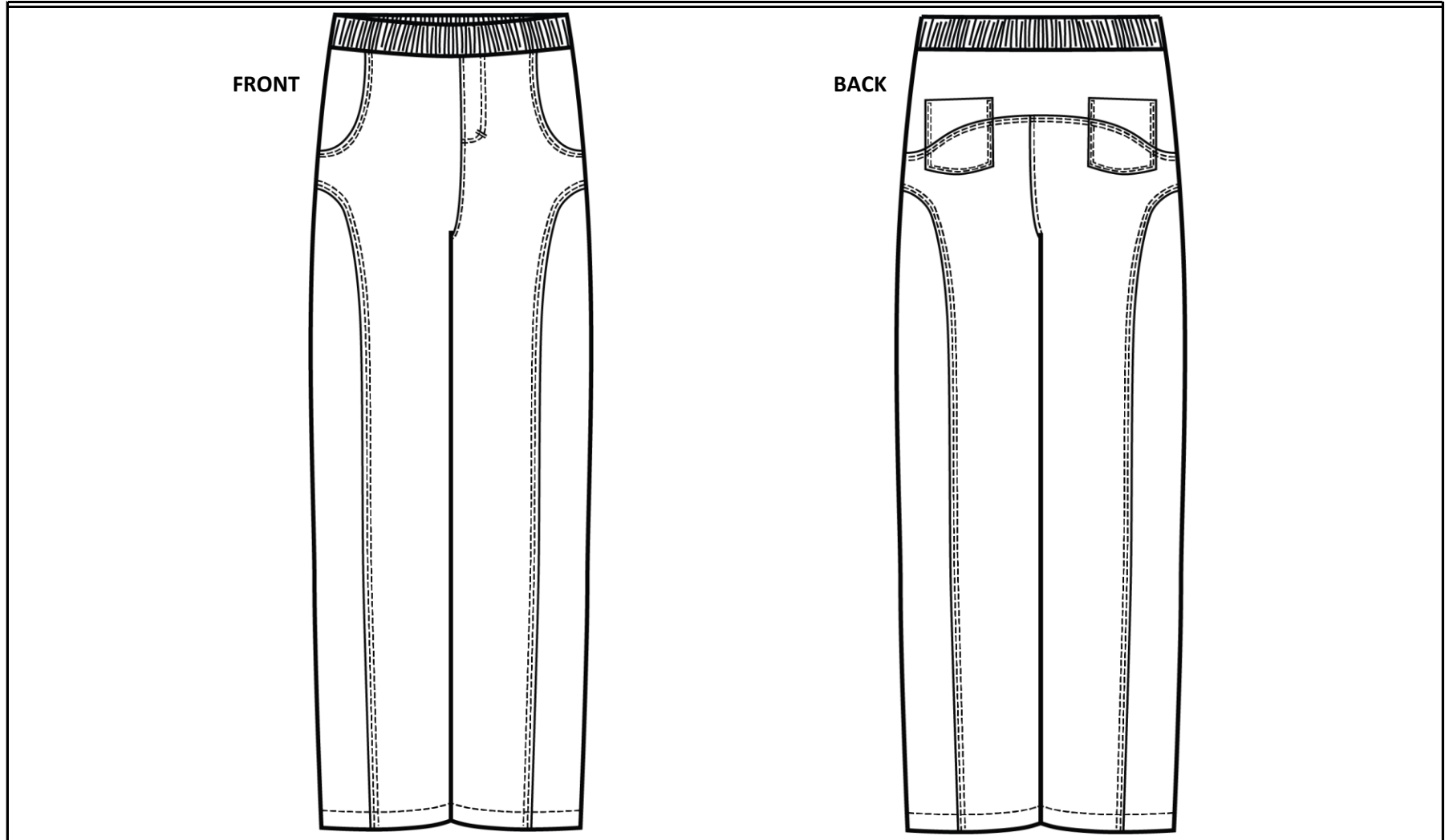
Sample Size: 32

Generated by: Ryan Moll

DESCRIPTION

Unisex pants featuring an elastic waistband, front slash pockets, rear patch pockets, cuff snaps, and a crotch gusset.

SKETCH - 1/8 SCALE



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FABRIC SWATCHES

SHELL A SHELL B

Category	Type	Content	Width	Yardage	Units	Color
Shell A	Twill Weave	100% Cotton	58"	1.22	1	Brown
Shell B	Twill Weave	100% Cotton	58"	1.00	1	Charcoal

Item	Description	Size	Length	Location	Quantity	Color	Total
Elastic	Flat non-roll elastic	2"	32"	WST	1	White	0.89
Snaps	Metal cap and socket	1/4"		Cuff	2	Silver	
	Metal post and stud	1/4"		Cuff	2	Silver	4
Label	Brand	1.5" x 2"		CB NK	1	White	1
Label	Country of Origin	3" x 0.75"		CB NK	1	White	1
Threads	Serger	Tex 27		All OVLK	4 Spools	Brown	4 Spools
	Lockstitch	Tex 24		All SN except cuff	1 Spools	Brown	1 Spool
	Lockstitch	Tex 24		Cuff	1 Spool	Grey	1 Spool

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PATTERN PARTS LIST

3 of 8

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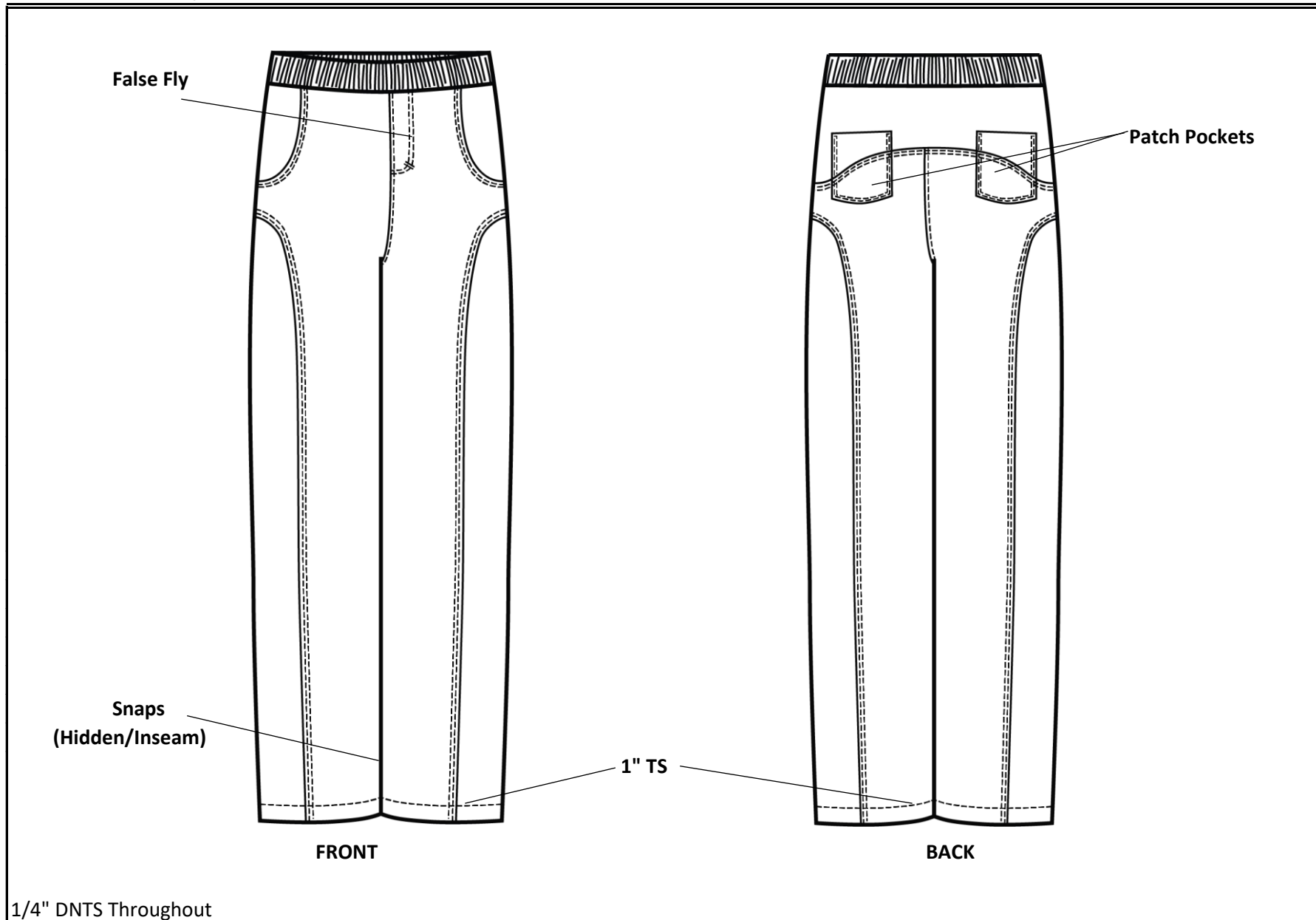
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FRONT SKETCH TO 1/8" SCALE - STITCH CALL OUTS AND DETAIL SKETCHES

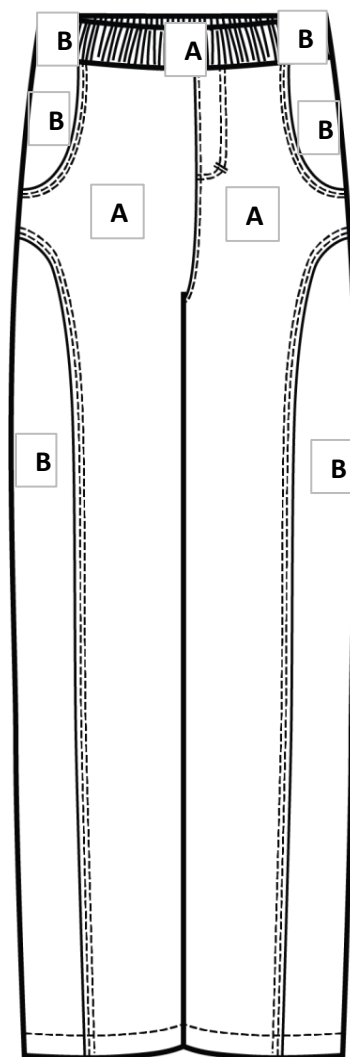


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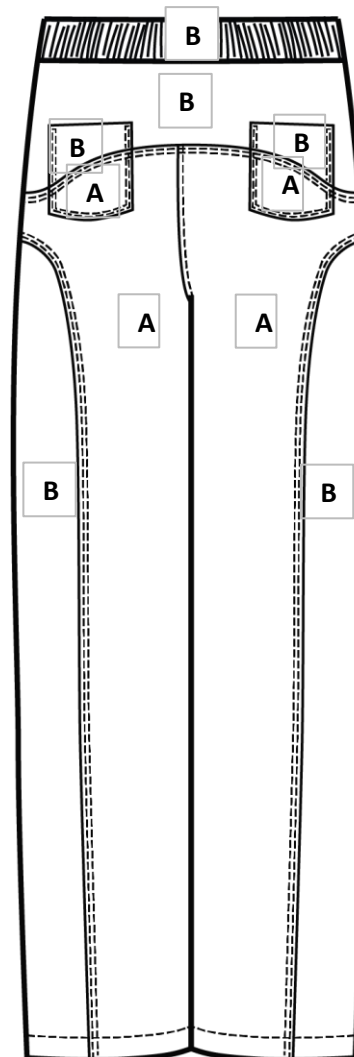
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FRONT SKETCH TO 1/8" SCALE - COLOR BLOCKING



FRONT



BACK

ES Throughout

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MEASUREMENTS (in inches)

[illegible]

SPECIAL INSTRUCTIONS

Only post end of snap shows through to face side

TECHNICAL PACKAGE**Style Name:** Roland Pants**Size Range:** 28-38**Style Number:** 27001S25P1**Sample Size:** 32**Generated by:** Ryan Moll**SEAM ALLOWANCES**

1/4"	BK PKT
3/8"	Throughout Unless Noted
1"	Cuff

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SEQUENCE OF CONSTRUCTION

SHELL

- 1 Set PKT FRT to FRT @ PKT opening & TS
- 2 Set PKT BK to FRT
- 3 Join PKT FRT to PKT BK
- 4 Sew FRT rise seam & TS
- 5 Sew BK rise seam & TS
- 6 Join BK Yoke to BK
- 7 TS faux fly @ CF
- 8 Join FRT & BK SS
- 9 Join side panel to FRT & BK & TS
- 10 Set gusset to FRT & TS
- 11 Join FRT to BK inseam including gusset & TS
- 12 Join FRT WB to BK WB
- 13 Join WB to FRT/BK with caribiner loop @ SS
- 14 Fold over WB & stitch in ditch enclosing WB w/ tunnel method
- 15 Set snaps to cuff
- 16 Finish cuff w/ 1" twice turned hem
- 17 Apply patch pockets

NOTE: SNL at 8 stitches per inch used throughout unless otherwise specified
All OVLK 4 thrd unless otherwise specified
DNTS with ES and 1/4" unless otherwise specified