

**Style Name:** Roland Shirt  
**Style Number:** 27001S25T1

**TECHNICAL PACKAGE**

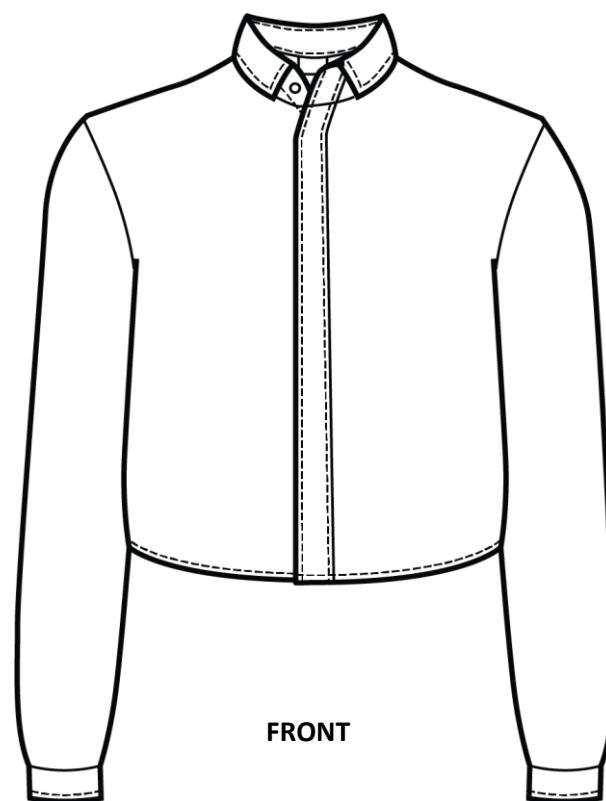
**Size Range:** XS-XXL  
**Sample Size:** M

**Generated by:** Ryan Moll

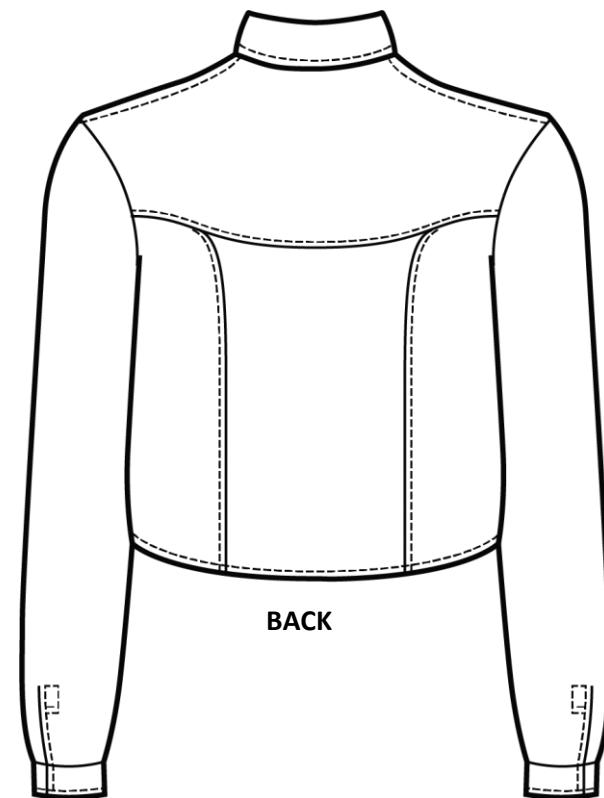
**DESCRIPTION**

Unisex's dress shirt with cropped fit. The shirt has a back yoke and piecing and a stand collar. Also has long sleeves, a pieced on placket, and a hidden snap front closure.

**SKETCH**



FRONT



BACK

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#### BILL OF MATERIALS

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#### FABRIC SWATCHES

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SHELL A

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#### FABRIC

Category	Type	Content	Width	Yardage	Units	Color
Shell A	Stretch Seersucker	100% Polyester	53"	0.94 yds	1	Rust

#### FINDINGS

Item	Description	Size	Length	Location	Quantity	Color	Total
Threads	Lockstitch	Tex 24		All SN	1 Spool	Orange	1 Spool
	Serger	Tex 27		ALL OVLK	4 Spools	Brown	4 Spools
Snaps	Plastic cap and socket	16mm		CF & Cuff	9	Brown	9
	Plastic post and stud	16mm		CF & Cuff	9	Brown	9
Label	Brand	1.5" x 2"		CB NK	1	White	1
Label	Country of Origin	3" x 0.75"		CB NK	1	White	1
Interfacing	Pellon Squares	1" x 1"		All Snaps	18	White	18

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**PATTERN PARTS LIST**

Piece #	Description	Fabric	Cut #
1	FRT	Shell A	2
2	BK Mid	Shell A	1
3	BK Side	Shell A	2
4	BK Yoke	Shell A	1
5	SLV	Shell A	2
6	Cuff	Shell A	4
7	FRT PLKT	Shell A	2
8	SLV PLKT	Shell A	2
9	Upper Collar	Shell A	1
10	Under Collar	Shell A	1
11	Collar Stand	Shell A	2

Sub-Total Shell B 20

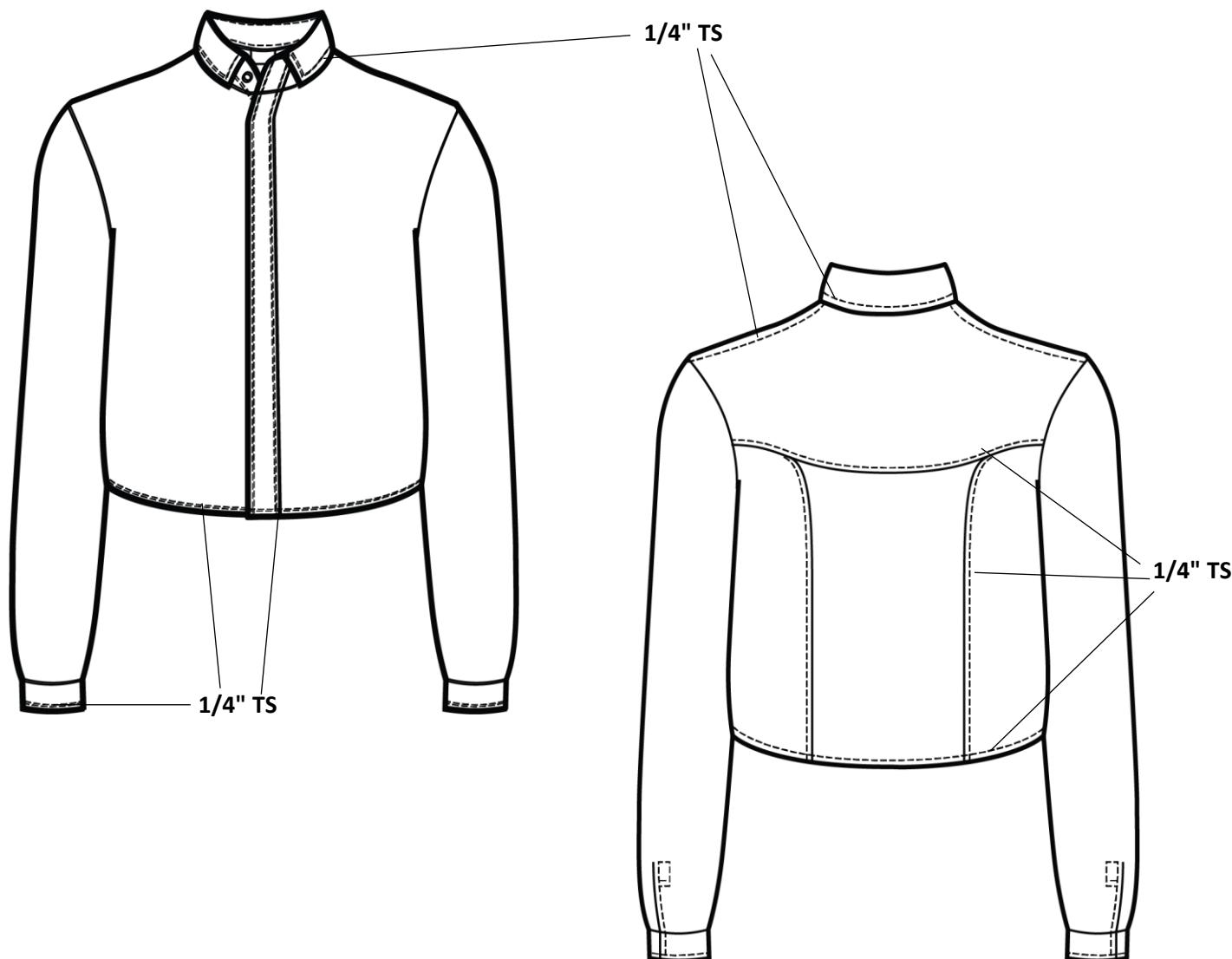
Total Pieces 20

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GARMENT SKETCHES TO 1/8" SCALE - STITCH CALL OUTS AND DETAIL SKETCHES



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**MEASUREMENTS (in inches)**

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**MEASUREMENT POINTS**

	<b>M</b>
CB Length from Neck Seam to Hem	26"
Chest 1" Below Armhole (full)	24 3/8"
Sleeve Length from CB to Bottom of Cuff	33 3/8"
Neck Opening from HPS to HPS	6 1/2"
Front Neck Drop from HPS to front Neck Seam	3 1/2"
Back Neck Drop from HPS to Back Neck Seam	1/4"
Collar Height at CB (in finished position)	1 1/2"
Collar Point Length	2 1/2"
Stand Height at CB	1 1/4"
Cuff Width	2"
Cuff Opening (Full) - Open	10 1/2"
Cuff Opening (Full) - Buttoned	9 1/2"
Sweep at Highest Point of Shirttail Curve (half)	24"

**SPECIAL INSTRUCTIONS**

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All snaps to be hidden from face side when closed

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**SEAM ALLOWANCES**

Width	
1/4"	SLV PLKT,
5/8"	Throughout Unless Noted
3/4"	Hem

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#### SEQUENCE OF CONSTRUCTION

##### SHELL

- 1 Join BK Sides to BK Mid & TS
- 2 Set Yoke to BK & TS
- 3 Set snaps to RT & LFT PLKT
- 4 Set FRT LFT PLKT w/ 1/4" TS on overlap & ES on underlap
- 5 Set FRT RT PLKT w/ 1" twice turned finish
- 6 Join SHLDR & TS
- 7 Join upper collar to undercollar
- 8 Set snaps to collar stand
- 9 Join outer stand to NK, apply inner stand & ES
- 10 Set PLKT to SLV w/ ES
- 11 Join SLV to ARMHL
- 12 Join underarm & SS & TS
- 13 Set 1/4" twice turned hem w/ ES
- 14 Set snaps to cuffs
- 15 Set cuff to SLV w/ ES

**NOTE:** *SNL at 9 stitches per inch used throughout unless otherwise specified*  
*All OVLK 4 thrd unless otherwise specified*