

TECHNICAL PACKAGE

Style Name: Roland Shorts
Style Number: 27001S25Sh1

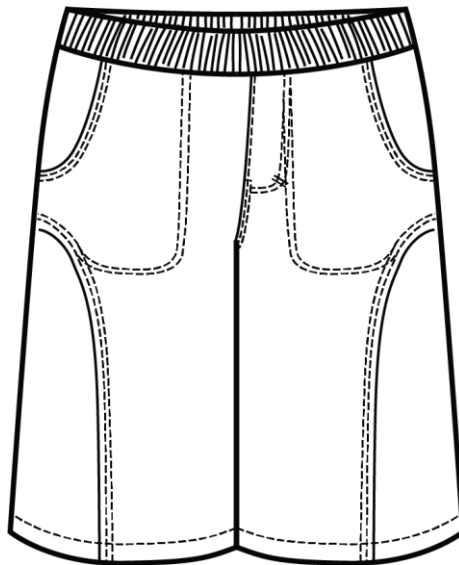
Size Range: XS-XXL
Sample Size: XL

Generated by: Ryan Moll

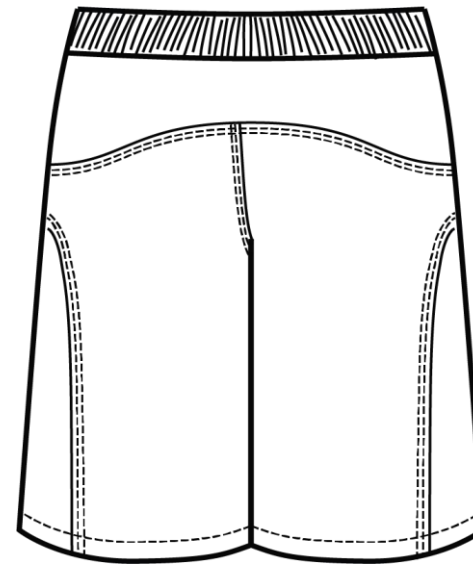
DESCRIPTION

Unisex knee-length shorts featuring side pockets, elastic waistband, double layer front, and piecing.

SKETCH



FRONT



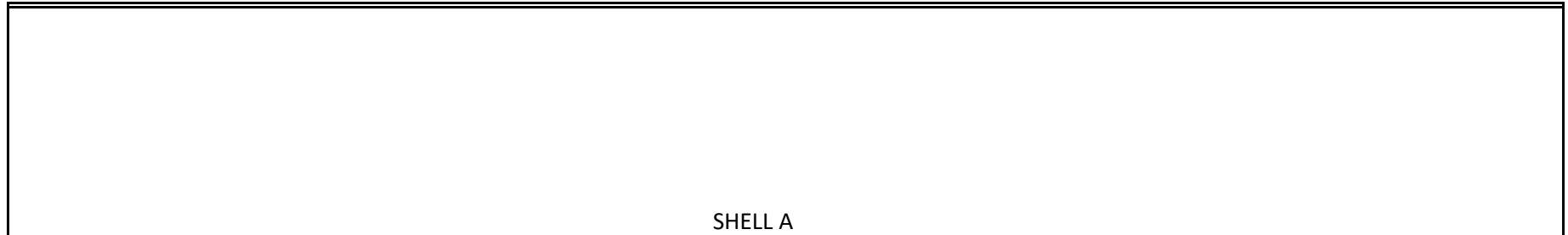
BACK

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BILL OF MATERIALS**FABRIC SWATCHES****FABRIC**

Category	Type	Content	Width	Yardage	Units	Color
Shell A	Twill Weave	60% Cotton 40% Lyocell	46"	1.25 yds	1	Khaki

FINDINGS

Item	Description	Size	Length	Location	Quantity	Color	Total
Threads	Lockstitch	Tex 60		All SN	1 Spool	Tan	1 Spool
	Serger	Tex 27		All OVLK	4 Spools	Brown	4 spools
Elastic	Flat Woven Elastic	2"	32"	WST	1	Black	0.89
Label	Brand	1.5" x 2"		CB WST	1	White	1
Label	Country of Origin	3" x 0.75"		CB WST	1	White	1

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PATTERN PARTS LIST

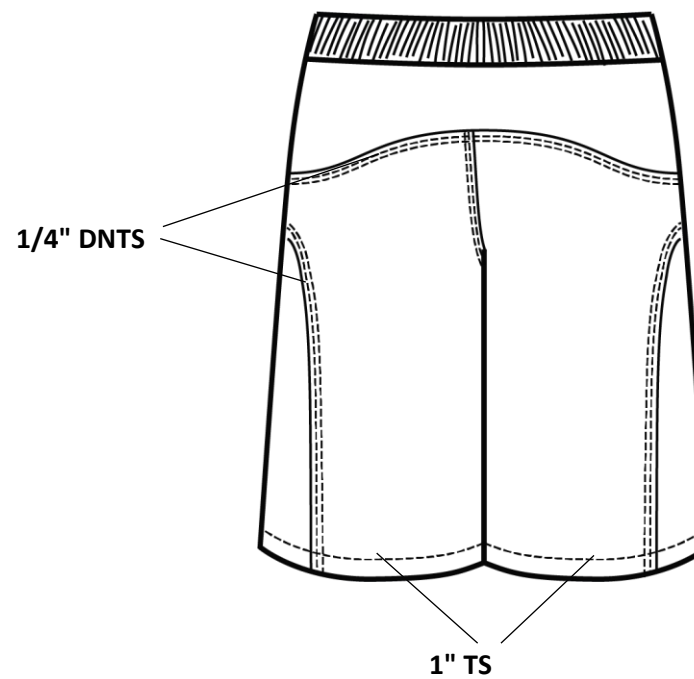
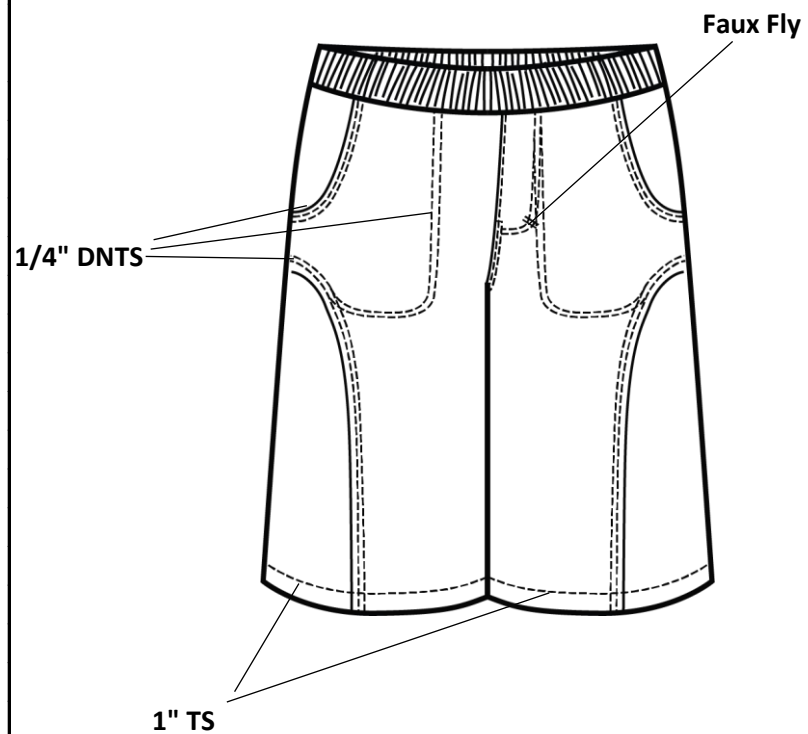
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GARMENT SKETCHES TO 1/8" SCALE - STITCH CALL OUTS AND DETAIL SKETCHES



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MEASUREMENTS (in inches)

MEASUREMENT POINTS	M
CB Length from Neck Seam to Hem	30¼"
Chest 1" Below Armhole (full)	23"
Sleeve Length from CB to Bottom of Cuff	33"
Neck Circumference from CF to CF	16⅞"
Neck Opening from HPS to HPS	7⅜"
Front Neck Drop from HPS to front Neck Seam	¼"
Back Neck Drop from HPS to Back Neck Seam	¼"
Collar Height at CB (in finished position)	1⅜"
Collar Point Length	2⅝"
Stand Height at CB	1¼"
Cuff Width	2½"
Cuff Opening (Full) - Open	10¼"
Cuff Opening (Full) - Buttoned	4⅝"
Sweep at Highest Point of Shirttail Curve	11½"

SPECIAL INSTRUCTIONS

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SEAM ALLOWANCES

Width	
¼"	ARMHL, NK, Collar, Collar Stand, Cuff, PLKT
⅜"	Cuff/SLV, PKT
½"	Hem
¾"	SLV/ARMHL
⅝"	Yoke, SHLDR, SLV, SS
1⅜"	PKT Hem

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SEQUENCE OF CONSTRUCTION

PRE-ASSEMBLY

1 Fuse interfacing to pieces

SHELL

2 Hem PKT & set to FRT w/ ES

3 Set FRT yoke to FRT & ES on yoke

4 Set FRT LFT PLKT w/ 1/4" TS on overlap & ES on underlap

5 Set FRT RT PLKT w/ 1" twice turned finish

6 Set BK yoke to BK & ES on yoke

7 Set SHLDR w/ FRT yoke sandwiched & ES

8 Join upper collar to undercollar

9 Join outer stand to NK, apply inner stand & ES

10 Set PLKT to SLV w/ ES

11 Join SLV to ARMHL w/ shirt fell seam & 7/16" TS

12 Join underarm & SS w/ flat fell seam & 1/4" TS

13 Set 1/4" twice turned hem w/ ES

14 Set cuff to SLV w/ ES

FINISHING

15 Set BTNs & buttonholes @ CF & cuffs

NOTE: SNL at 9 stitches per inch used throughout unless otherwise specified
All OVLK 3 thrd unless otherwise specified