

Style Name: Roland Shorts
Style Number: 27001S25Sh1

TECHNICAL PACKAGE

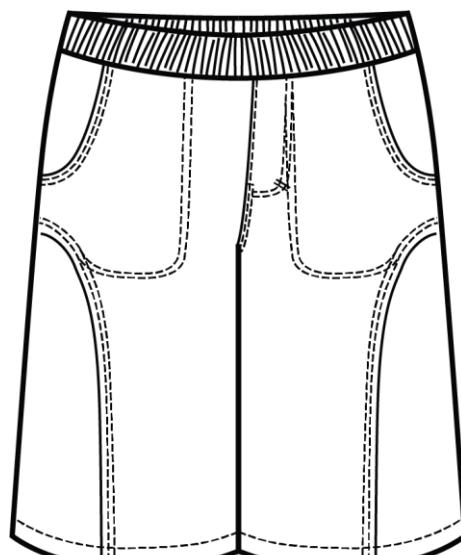
Size Range: XS-XXL
Sample Size: XL

Generated by: Ryan Moll

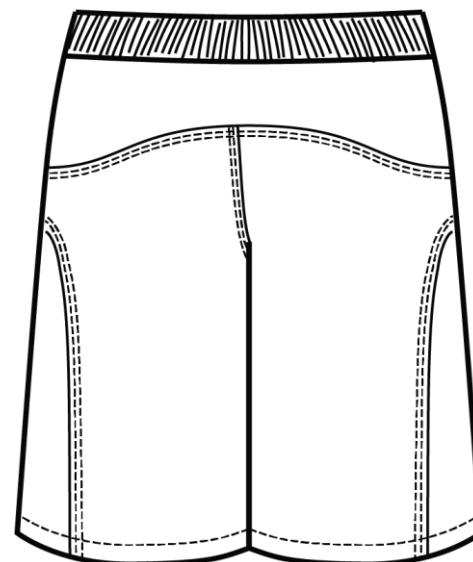
DESCRIPTION

Unisex knee-length shorts featuring side pockets, elastic waistband, double layer front, and piecing.

SKETCH



FRONT



BACK

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BILL OF MATERIALS

FABRIC SWATCHES

SHELL A

FABRIC

Category	Type	Content	Width	Yardage	Units	Color
Shell A	Twill Weave	60% Cotton 40% Lyocell	46"	1.25 yds	1	Khaki

FINDINGS

Item	Description	Size	Length	Location	Quantity	Color	Total
Threads	Lockstitch	Tex 60		All SN	1 Spool	Tan	1 Spool
	Serger	Tex 27		All OVLK	4 Spools	Brown	4 spools
Elastic	Flat Woven Elastic	2"	32"	WST	1	Black	0.89
Label	Brand	1.5" x 2"		CB WST	1	White	1
Label	Country of Origin	3" x 0.75"		CB WST	1	White	1

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PATTERN PARTS LIST

Piece #	Description	Fabric	Cut #
1	FRT Outer	Shell A	2
2	FRT Inner	Shell A	2
3	BK	Shell A	2
4	BK Yoke	Shell A	1
5	Side Panel	Shell A	2
6	FRT WB	Shell A	1
7	BK WB	Shell A	1

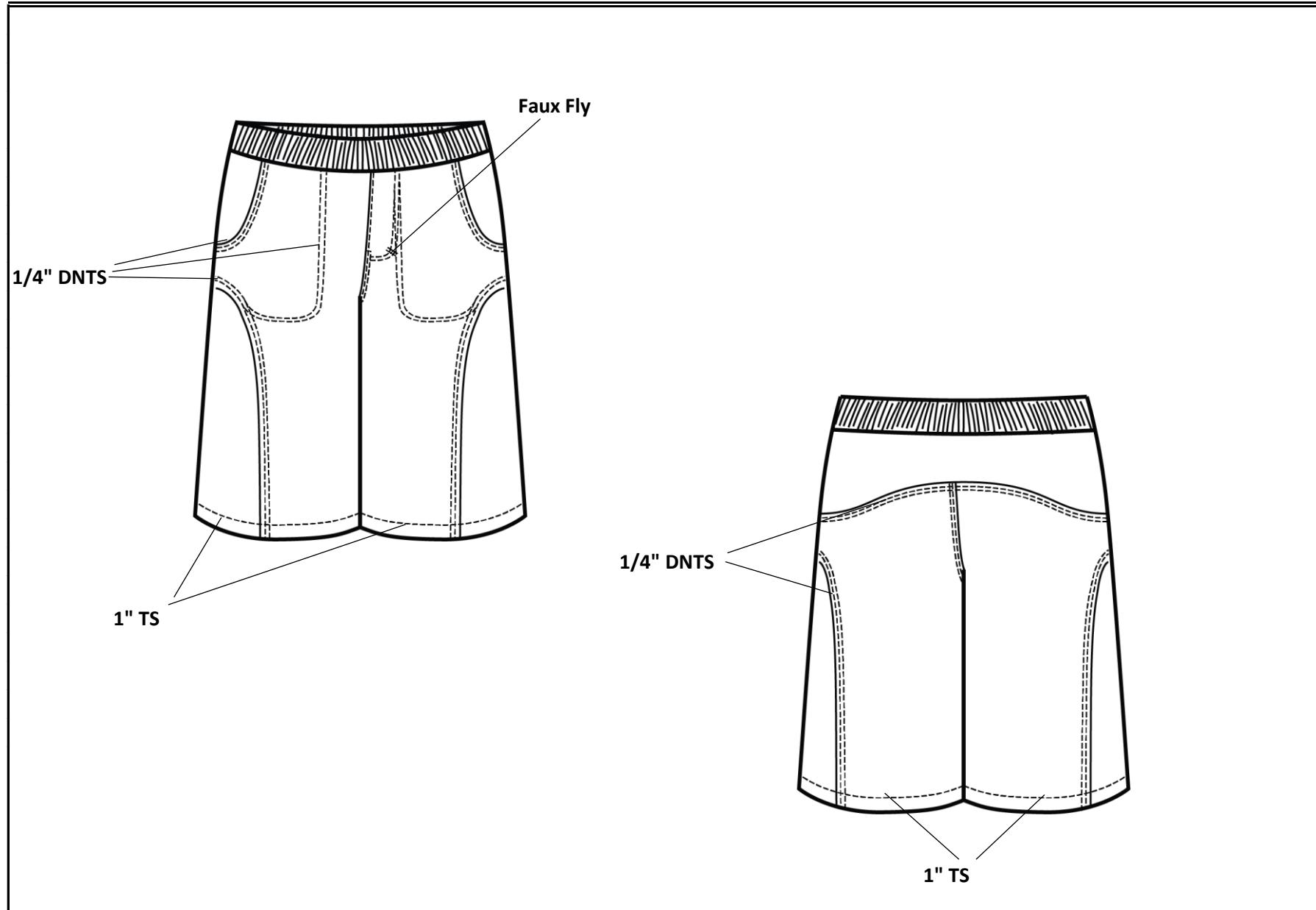
Total Pieces 11

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GARMENT SKETCHES TO 1/8" SCALE - STITCH CALL OUTS AND DETAIL SKETCHES



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MEASUREMENTS (in inches)

MEASUREMENT POINTS

	M
CB Length from Neck Seam to Hem	30 $\frac{1}{4}$ "
Chest 1" Below Armhole (full)	23"
Sleeve Length from CB to Bottom of Cuff	33"
Neck Circumference from CF to CF	16 $\frac{7}{8}$ "
Neck Opening from HPS to HPS	7 $\frac{3}{8}$ "
Front Neck Drop from HPS to front Neck Seam	$\frac{1}{4}$ "
Back Neck Drop from HPS to Back Neck Seam	$\frac{1}{4}$ "
Collar Height at CB (in finished position)	1 $\frac{3}{8}$ "
Collar Point Length	2 $\frac{5}{8}$ "
Stand Height at CB	1 $\frac{1}{4}$ "
Cuff Width	2 $\frac{1}{2}$ "
Cuff Opening (Full) - Open	10 $\frac{1}{4}$ "
Cuff Opening (Full) - Buttoned	4 $\frac{5}{8}$ "
Sweep at Highest Point of Shirrtail Curve	11 $\frac{1}{2}$ "

SPECIAL INSTRUCTIONS

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SEAM ALLOWANCES

Width	
1/4"	ARMHL, NK, Collar, Collar Stand, Cuff, PLKT
5/8"	Cuff/SLV, PKT
1/2"	Hem
3/4"	SLV/ARMHL
5/8"	Yoke, SHLDR, SLV, SS
1 1/8"	PKT Hem

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SEQUENCE OF CONSTRUCTION

PRE-ASSEMBLY

- 1 Fuse interfacing to pieces
- SHELL
- 2 Hem PKT & set to FRT w/ ES
- 3 Set FRT yoke to FRT & ES on yoke
- 4 Set FRT LFT PLKT w/ 1/4" TS on overlap & ES on underlap
- 5 Set FRT RT PLKT w/ 1" twice turned finish
- 6 Set BK yoke to BK & ES on yoke
- 7 Set SHLDR w/ FRT yoke sandwiched & ES
- 8 Join upper collar to undercollar
- 9 Join outer stand to NK, apply inner stand & ES
- 10 Set PLKT to SLV w/ ES
- 11 Join SLV to ARMHL w/ shirt fell seam & 7/16" TS
- 12 Join underarm & SS w/ flat fell seam & 1/4" TS
- 13 Set 1/4" twice turned hem w/ ES
- 14 Set cuff to SLV w/ ES

FINISHING

- 15 Set BTNs & buttonholes @ CF & cuffs

NOTE: *SNL at 9 stitches per inch used throughout unless otherwise specified*
All OVLK 3 thrd unless otherwise specified