Style Name: Roland Vest

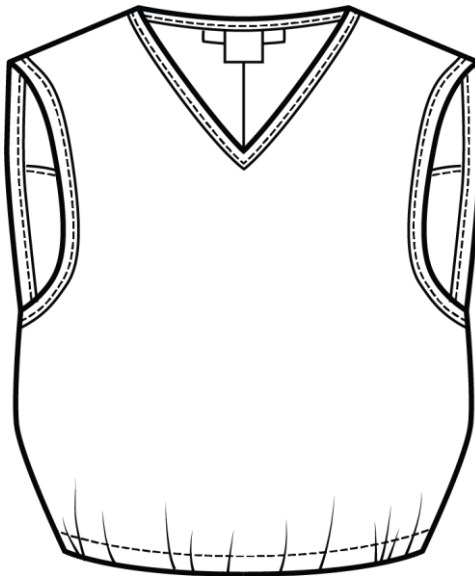**Size Range: XS-XXL**

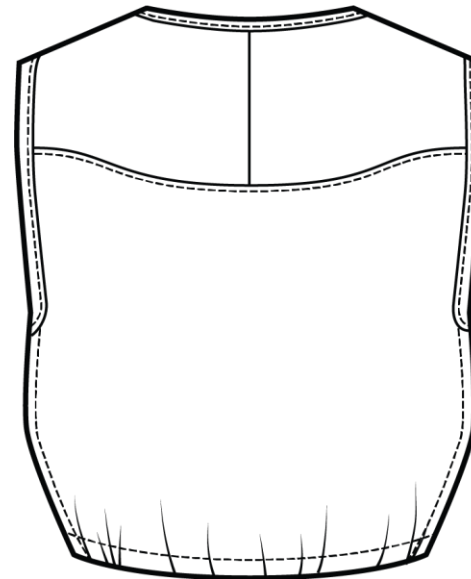**Style Number:** 27001S25V1

Sample Size: L

Generated by: Ryan Moll

DESCRIPTION

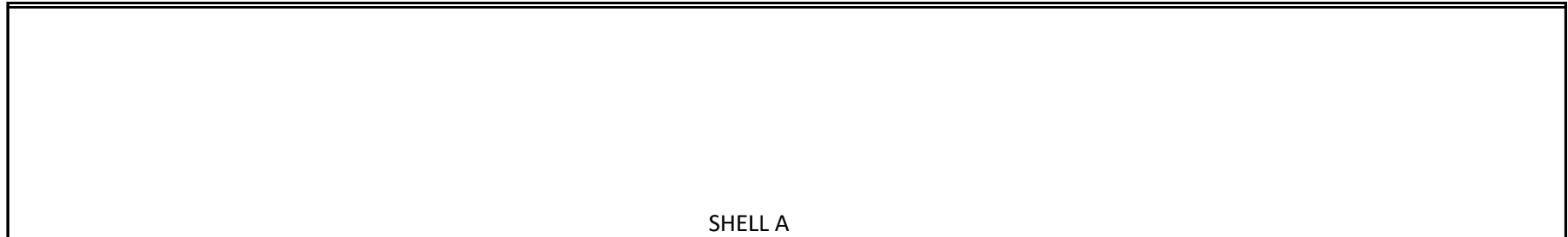Unisex pullover vest with bound neck and armholes, v-neck, back yoke piecing, and an elastic hem.

SKETCH

BACK

FRONT

Style Name: Roland Vest   **Size Range: XS-XXL**

Style Number: 27001S25V1   **Sample Size: L**   **Generated by:** Ryan Moll

BILL OF MATERIALS

FABRIC SWATCHES

SHELL A

FABRIC

Category	Type	Content	Width	Yardage	Units		Color
Shell A	Polartec 200 Knit Fleece	100% Polyester	59"	1	1		Gecko

FINDINGS

Item	Description	Size	Length	Location	Quantity	Color	Total
Threads	Lockstitch	Tex 24		All SN	1 Spool	Green	1 Spool
	Serger	Tex 27		All OVLK	4 Spools	Green	4 Spools
Binding	Single Fold Elastic Knit	1"	26"	Collar	1	Brown	0.72 yds
	Single Fold Elastic Knit	1"	22"	Armholes	2	Brown	1.22 yds
Label	Brand	1.5" x 2"		CB NK	1	White	1
Label	Country of Origin	3" x 0.75"		CB NK	1	White	1
Elastic	Flat Woven Elastic	1"	36"	WST	1	White	1 yd

Style Name: Roland Vest **Size Range: XS-XXL**

Style Number: 27001S25V1 **Sample Size: L** **Generated by:** Ryan Moll

PATTERN PARTS LIST

Piece #	Description	Fabric	Cut #		
1	FRT	Shell A	1		
2	BK	Shell A	1		
				Sub-Total Shell A	2
				Total Pieces	2

Style Name: Roland Vest

Size Range: XS-XXL

Style Number: 27001S25V1

Sample Size: L

Generated by: Ryan Moll

GARMENT SKETCHES TO 1/8" SCALE - STITCH CALL OUTS AND DETAIL SKETCHES

ES

ES

ES

ES

1/4" TS

1" TS

Style Name: Roland Vest **Size Range: XS-XXL**
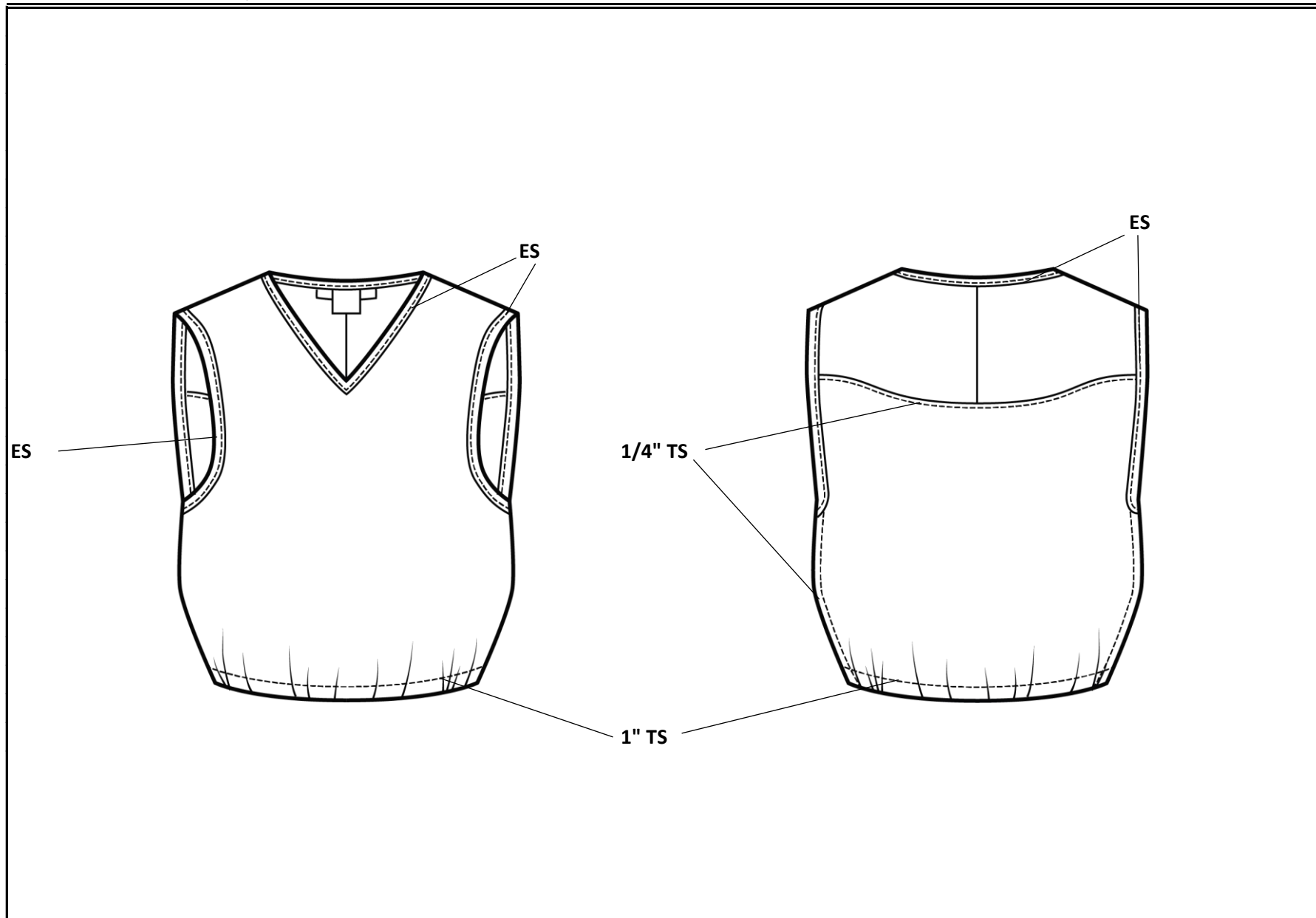
Style Number: 27001S25V1 **Sample Size: L** **Generated by:** Ryan Moll

MEASUREMENTS (in inches)

MEASUREMENT POINTS	L					
CF from NK to hem	17"					
CB from NK to hem	23 3/4"					
Half Chest 1" below ARMHL	22 1/2"					
Half sweep @ hem from SS to SS (relaxed)	19"					
Half sweep @ hem from SS to SS (extended)	23"					
ARMHL Opening	22 1/2"					

SPECIAL INSTRUCTIONS

Style Name: Roland Vest   **Size Range: XS-XXL**

Style Number: 27001S25V1   **Sample Size: L**   **Generated by:** Ryan Moll

SEAM ALLOWANCES

Width	
⅜"	Throughout unless noted
2"	Hem

Style Name: Roland Vest   **Size Range: XS-XXL**

Style Number: 27001S25V1   **Sample Size: L**   **Generated by:** Ryan Moll

SEQUENCE OF CONSTRUCTION

	SHELL
1	Join CB on FRT piece
2	Join BK to yoke seam & TS
3	Join SS & TS
4	Bind NK w/ labels @ CB NK w/ ES
5	Bind ARMHLs w/ ES
6	Finish hem w/ 1" twice turn elastic hem w/ ES

NOTE: TS @ 1/4" unless noted

SNL at 9 stitches per inch used throughout unless otherwise specified

All OVLK 4 thrd unless otherwise specified