Style Name: Roland Zip Vest   **Size Range: XS-XL**

Style Number: 27001S25V2   **Sample Size: M**   **Generated by:** Ryan Moll

DESCRIPTION

Unisex vest with center front separating zipper, design lines, bound armholes, and elastic cinch hem.

SKETCH - 1/8th Scale
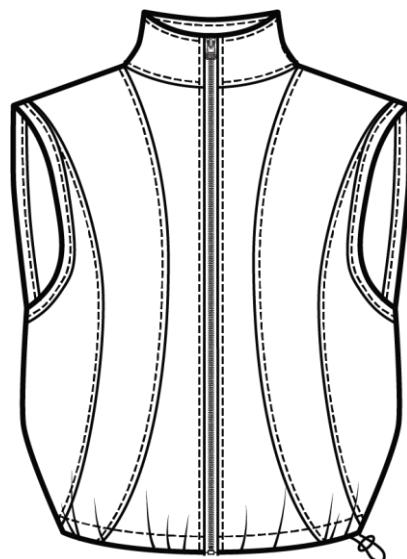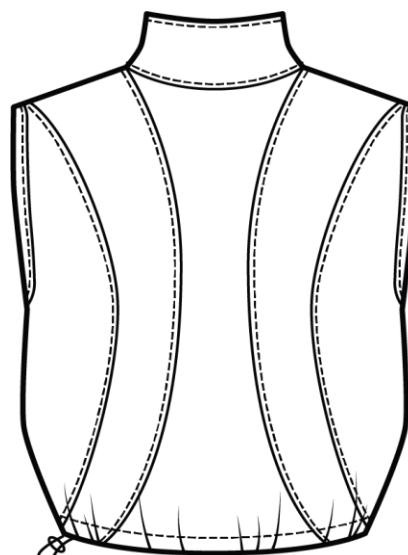
FRONT   **BACK**

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BILL OF MATERIALS

FABRIC SWATCHES

SHELL

FABRIC

Category	Type	Content	Width	Yardage	Units	Color
Shell	Plain weave ripstop	80% Nylon	58"	1.28 yds	1	Green
		20% Cotton				

FINDINGS

Item	Description	Size	Length	Location	Quantity	Color	Total
Elastic	Reflective Shock Cord	1/8"	46"	WST	1	Black	1.28 yds
Zipper	YKK Vislon	#5	22"	CF	1	Black	1
Binding	Single Fold Elastic Knit	1"	22"	ARMHL	2	Black	0.61 yds
Label	Brand	1.5" x 2"		CB NK	1	White	1
Label	Country of Origin	3" x 0.75"		CB NK	1	White	1
Threads	Serger	Tex 27		All OVLK	4 Spools	White	4 Spools
	Lockstitch	Tex 24		All SN	1 Spools	Green	1 Spool
	Lockstitch	Tex 24		WST BTNHL	1 Spools	Black	1 Spool
Cord Lock	Silicone Oval Shape	3/8"		WST	1	Clear	1

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PATTERN PARTS LIST

Piece #	Description	Fabric	Cut #		
1	Front	Shell	1		
2	Back	Shell	1		
3	Stripe	Shell	2		
4	Side	Shell	2		
5	Collar	Shell	1		
				Sub-Total Shell	7
				Total Pieces	7

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FRONT SKETCH TO 1/8" SCALE - STITCH CALL OUTS AND DETAIL SKETCHES

Elastic Binding

ES

Elastic Drawstring

ES

1/2" TS
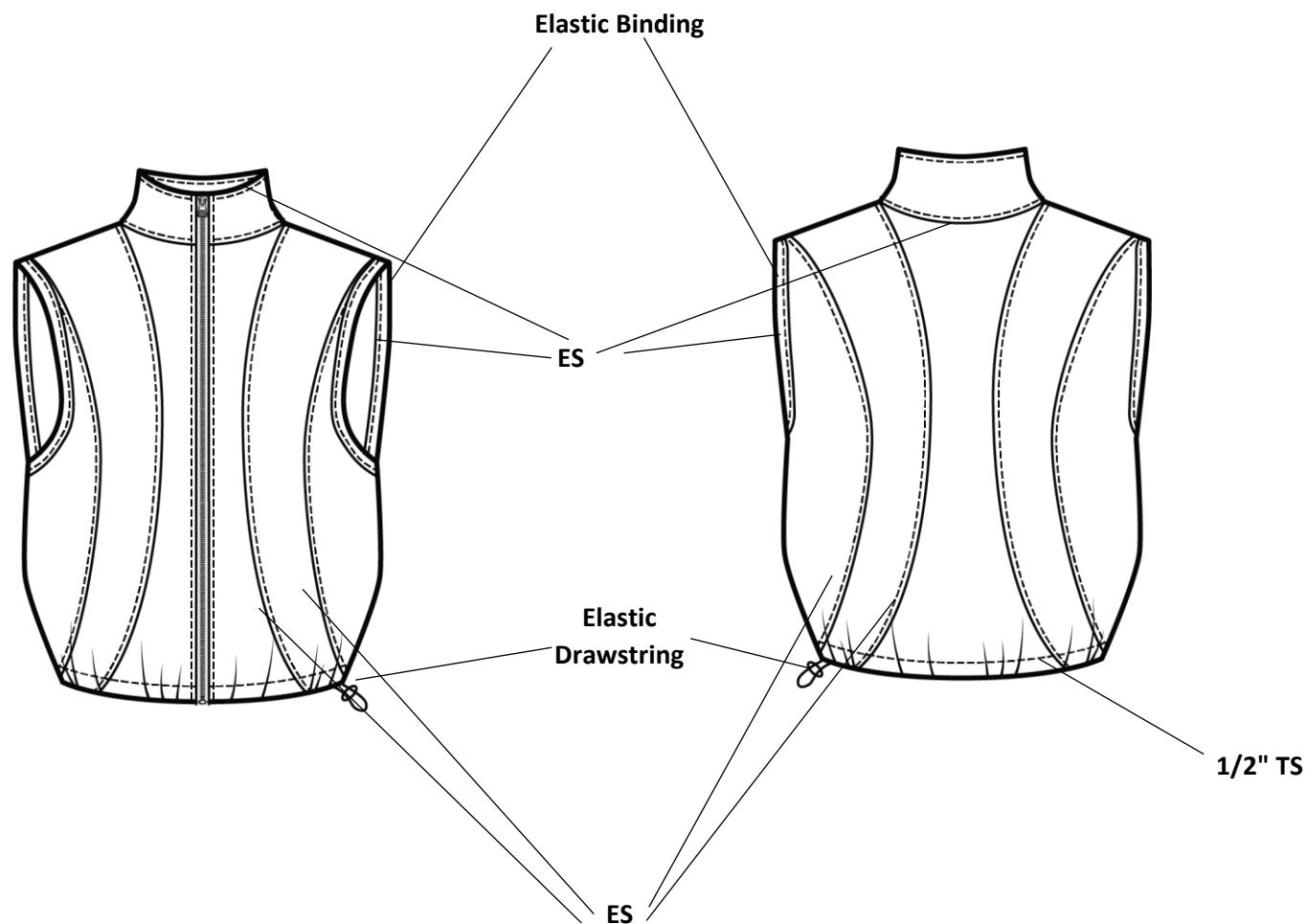
ES Throughout

Style Name: Roland Zip Vest   **Size Range:** XS-XL

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MEASUREMENTS (in inches)

MEASUREMENT POINTS		M				
CF From NK to hem		20 1/8"				
CB from NK to hem		23"				
Half chest 1" below ARMHL		23"				
Half sweep @ hem from SS to SS		23"				
Collar height @ CB		2"				

SPECIAL INSTRUCTIONS

Style Name: Roland Zip Vest **Size Range: XS-XL**

Style Number: 27001S25V2 **Sample Size: M** **Generated by:** Ryan Moll

SEAM ALLOWANCES

3/8"	Throughout Unless Noted
1"	Hem

Style Name: Roland Zip Vest   **Size Range: XS-XL**

Style Number: 27001S25V2   **Sample Size: M**   **Generated by:** Ryan Moll

SEQUENCE OF CONSTRUCTION

	SHELL
1	OVLK FRT to Stripe & TS
2	OVLK BK to Stripe & TS
3	OVLK Side to FRT & TS
4	OVLK Side to BK & TS
5	Join Collar to NK
6	Set Zipper to CF and Collar binding zipper tape & TS
7	TS Collar & Set tags @ CB NK
8	BTNHL @ WST
9	Finish twice turn hem with elastic cinch
10	Bind ARMHLs

NOTE: *SNL at 8 stitches per inch used throughout unless otherwise specified*

                All OVLK 3 thrd unless otherwise specified

                TS with ES unless otherwise specified